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| **Strækning Nr.:** |  |  |  |  |  |  | **Strækning / station** |  | |
| **Intern / ekstern svejser** |  | **BS** | |  | **BSX** | | **Spor** (H/V/enkel/nr) |  | i km retning |
| **Ekstern firmanavn** |  | | | | | | **Projekt** |  | |

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| **Dato for svejsning** | | |  | | | | |  | | | | |  | | | | |  | | | |
| **Svejser nr** | | |  | | | | |  | | | | |  | | | | |  | | | |
| **Svejsningens løbe-nr** | | |  | | | | |  | | | | |  | | | | |  | | | |
| **Kilometer** | | |  | | | | |  | | | | |  | | | | |  | | | |
| **Skinne** (H/V i km retning) | | |  | | | | |  | | | | |  | | | | |  | | | |
| **Spsk** | **Sporskifte** | **Nr** |  | | | | |  | | | | |  | | | | |  | | | |
| **Stød** | **Nr** |  | | | | |  | | | | |  | | | | |  | | | |
| **Skinne-** | **Temperatur, °C** | |  | | | | |  | | | | |  | | | | |  | | | |
| **Stål** | |  | | | | |  | | | | |  | | | | |  | | | |
| **Profil** | |  | | | | |  | | | | |  | | | | |  | | | |
| **Portion** | **Betegnelse** | |  | | | | |  | | | | |  | | | | |  | | | |
| **Charge Nr** | |  | | | | |  | | | | |  | | | | |  | | | |
| **Dato** | |  | | | | |  | | | | |  | | | | |  | | | |
| **Bred / slut-svejsning** | | |  | **Bred** |  | **Slut** |  | | **Bred** |  | **Slut** |  | | **Bred** |  | **Slut** |  | | **Bred** |  | **Slut** |
| **Svejsemellemrum,** mm | | |  | | | |  | | | | |  | | | | |  | | | | |
| **Svejseprocedure** (WPS) | | |  | | | |  | | | | |  | | | | |  | | | | |

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| **KONTROLPUNKTER** | **SVEJSERS BEMÆRKNINGER VED AFVIGELSE** | | | |
| 1. Spor / spsk justering |  |  |  |  |
| 2. Snitflader |  |  |  |  |
| 3. Opretning |  |  |  |  |
| 4. Digel/Forme |  |  |  |  |
| 5. Formmontering |  |  |  |  |
| 6. Forvarmning |  |  |  |  |
| 7. Thermitreaktion |  |  |  |  |
| 8. Åbningstid digel |  |  |  |  |
| 9. Udløb / svejsning |  |  |  |  |
| 10. Afgratning |  |  |  |  |
| 11. Befæstelsesmont. |  |  |  |  |
| 12. Slibning |  |  |  |  |
| 13. Olieindsmøring |  |  |  |  |
| 14. Visuel kontrol |  |  |  |  |
| **Dato og underskrift** | **Den:** | **Svejser:** |  | |

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| **SLUTKONTROL** | **UDFYLDES AF SVEJSEMESTER** | | | |
| 15. Kontrol af skema |  |  |  |  |
| 16. Visuel kontrol af svej. |  |  |  |  |
| Dato og underskrift | **Den:** | **Svejsemester:** |  | |

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| **UT-KONTROL** | **UDFYLDES AF UT-OPERATØR** | | | |
| 16. UT-rapport Nr / OK |  |  |  |  |
| **Dato og underskrift** | **Den:** | **UT udført af:** |  | |

|  |  |
| --- | --- |
| Fagtilsynet har gennemgået de fremlagte data og kontrolleret, at de ligger inden for de i projektet fastsatte tolerancer | Dato og underskrift: |